

# BENDERLINK for CNC BENDER

## FEATURES

Correct a bender with a measure center to steer setup

Compare data before approval

## ISSUES

Setup time can be too long without specific setup correction data.

Incoming correction data sometimes corrects to many data elements – especially where special tools may require no changes.

## GOALS

Provide a control system that decreases setup time.

Allow the operator to control which data has an impact on the CNC Bender setup.

Connect to all major measuring centers available: FARO, ROMER, Eaton Leonard, AICON, etc.

For more information please visit us on the Web at:

[www.advancedtubular.com](http://www.advancedtubular.com)



## MEASURING CENTERS MEET THE MOST POWERFUL BENDERLINK

The CNC Bender ProControl Benderlink feature connects your ProControl to tube measuring centers to steer the bender to the correct part shape.

## Unique COMPARE Feature

The adjusted and current data are placed side by side for easy comparison and edit before it is allowed to correct the CNC Bender Setup

CURRENT						ADJUSTED						
Part Number: 1427 Exhaust						Part Number: 1427 Exhaust						
First Straight: 1.050						First Straight: 1.050						
Last Straight: 3.210						Last Straight: 3.210						
Cut Length: 50.647						Cut Length: 50.647						
Start Position: 1.085						Start Position: 1.085						
Current FRB Data						Measuring Center Adjusted Data						
Feed	Adj	Rotate	Adj	Bend	Adj	Feed	Adj	Rotate	Adj	Bend	Adj	
0.00	0.00	180.25	0.00	81.50	0.80	1	0.00	0.00	180.25	0.00	81.50	0.80
11.70	0.18	-97.35	0.13	60.50	0.60	2	11.70	0.18	-97.35	0.13	60.50	0.60
12.40	-0.05	14.00	0.38	44.00	0.90	3	12.40	-0.05	14.00	0.38	44.00	0.90
4.70	-0.07	-95.00	0.04	14.00	0.20	4	4.70	-0.07	-95.00	0.04	14.00	0.20

